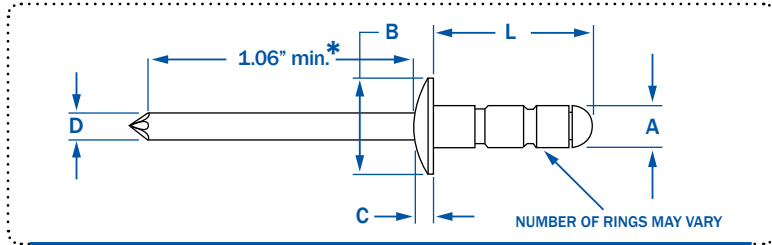


RIVETKING® ABS-RT™ SERIES • “RING STYLE” • MULTIGRIP-RT™

ALUMINUM/STEEL MULTIGRIP™ “RING STYLE”



The benefit of a MultiGrip™ is that they offer a wider grip range than traditional blind rivets assisting the users in inventory reduction and part consolidation efforts. The RT™ series has aesthetic appeal to the backside of the assembly. TS-16949 produced and when applicable on steel, trivalent zinc plated for ROHS and GMW3044 compliance.

RIVET: ALUMINUM
MANDREL: STEEL, TRIVALENT ZINC CLEAR PLATED



HEAD STYLE	PART NUMBER	RIVET SIZE	GRIP RANGE		LENGTH	HEAD DIA	HEAD HEIGHT	MANDREL DIA	HOLE SIZE	SHEAR	TENSILE					
			MIN. - MAX.	MAX.	NOM.	NOM.	NOM.	MIN. - MAX.	LBS.F	LBS.F						
DOME HEAD	ABS - 41 - 42MGRT	1/8"	.020 - .125	.313	.250	.043	.075	.129 - .133 (#30)	122	176						
	ABS - 41 - 43MGRT		.039 - .187	.389												
	ABS - 43 - 44MGRT		.156 - .250	.500												
	ABS - 43 - 45MGRT		.196 - .330	.586												
	ABS - 45 - 47MGRT		.236 - .445	.704												
	ABS - 51 - 53MGRT	5/32"	.032 - .157	.393	.312	.051	.088	.160 - .164 (#20)	198	354						
	ABS - 52 - 54MGRT		.047 - .276	.512												
	ABS - 53 - 55MGRT		.156 - .354	.590												
	ABS - 54 - 58MGRT		.276 - .472	.708												
	ABS - 62 - 64MGRT		.062 - .250	.519												
	ABS - 63 - 67MGRT	3/16"	.187 - .456	.716	.375	.062	.114	.192 - .196 (#11)	331	486						
	ABS - 66 - 69MGRT		.275 - .598	.875												
	ABS - 66 - 610MGRT		.393 - .670	.952												
	ABS - 610 - 612MGRT		.500 - .787	1.070												
	ABS - 82 - 84MG		1/4"	.062 - .250							.472	.511	.070	.141	.257 - .261 (F)	630
ABS - 84 - 86MG	.156 - .375	.590														
ABS - 86 - 88MG	.250 - .750	.708														
LARGE FLANGE	ABS - 41 - 43LFMGRT	1/8"	.020 - .125	.313	.375	.043	.075	.129 - .133 (#30)	122	176						
	ABS - 43 - 44LFMGRT	5/32"	.156 - .250	.500												
	ABS - 52 - 54LFMGRT		.047 - .276	.512												
	ABS - 62 - 64LFMGRT	3/16"	.062 - .250	.519							.612	.062	.114	.192 - .196 (#11)	331	486
	ABS - 63 - 67LFMGRT		.187 - .456	.716												
ABS - 66 - 69LFMGRT	.275 - .598		.875													
C'SUNK	ACS - 43 - 44MGRT	1/8"	.093 - .250	.383	.209	.029	.057	.129 - .138	165	230						
	ACS - 53 - 55MGRT	5/32"	.110 - .312	.470							.252	.049	.086	.161 - .169	255	375
	ACS - 62 - 65MGRT	3/16"	.062 - .312	.500												
	ACS - 66 - 68MGRT		.250 - .500	.690												



* 1/4" Diameter rivets have a 1.250 mandrel length minimum.

